

# <u>Homogeneous reactor</u> <u>Series N° 01</u>

# Exercise 1:

The following reactions represent the reforming of methane with steam (la vapeur d'eau)

 $CH_4 + H_2O \rightarrow 3H_2 + CO$  $CO + H_2O \rightarrow CO_2 + H_2$  $CH_4 + 2H_2O \rightarrow 4H_2 + CO_2$ 

- What will be the notation of the stoichiometric coefficient of CO<sub>2</sub> in reaction number 2?
- What does the stoichiometric coefficient V<sub>3.3</sub> correspond to? What is its value?
- Calculate the stoichiometric expansion of the 3<sup>rd</sup> reaction.

### Exercise 2:

The following reactions are carried out in an open reactor with a steady state. This reactor is powered continuously by: 15 mol/h of methane, 35 mol/h of dioxygene and 5 mol/h of water.

$$CH_4 + 2O_2 \rightarrow CO_2 + 2H_2O$$

- What is the limiting reagent of this reaction? Explain with and without calculation.
- For a conversion rate of 80% of the limiting reagent, calculate the molar flows that leaving the reactor

#### Exercise 3:

In an open reactor operating on a steady state, 0.310 mol/s of methane and 0.26 mol/s of air are injected (in presence of 0.98 mol/s of Azote that consider as inert).

 $CH_4 + 2O_2 \rightarrow CO_2 + 2H_2O$  $CH_4 + H_2O \rightarrow CO + 3H_2$  $CH_4 + CO_2 \rightarrow 2CO + 2H_2$ 

Determine the normalized advancement of the three reactions knowing that the flow leaving the reactor contains : 2,9% of methane, 1,8% of oxygen, 53,4% of nitrogen, 1,6% of carbon dioxide, 9,3% of water, 18,6% of hydrogen and 12,4% of carbon monoxide.

#### Exercise 4:

Inside a closed reactor; 0,25 mole of ethanol and 1 mole of O<sub>2</sub> are added. The combustion of ethanol is represented by the following reaction: C<sub>2</sub>H<sub>5</sub>OH + 3O<sub>2</sub>  $\rightarrow$  2CO<sub>2</sub> + 3H<sub>2</sub>O

- Give the stoichiometric notation of each element.
- Indicate the limiting reagent.
- Knowing that: Σ Vi Ai = 0, give the sentences indicates the proportion between the number of moles and the stoichiometric coefficient.



- What is the number of moles of CO<sub>2</sub> formed and O<sub>2</sub> left when burning totally alcohol?
- Calculate the chemical advancement of the reaction and give a conclusion.

## Exercise 5:

By the action of hydrochloric acid (HCl), it is possible to remove rust (Fe<sub>2</sub>O<sub>3</sub>) forming on the sheets.

The reaction being:  $Fe_2O_3 + 6HCI \rightarrow 2FeCl_3 + 3H_2O$ 

- How much rust can be removed with a solution containing 3.60 g of HCl?

### Exercise 6:

The combustion equation for ethanol is :  $C_2H_5OH + 3O_2 \rightarrow 2CO_2 + 3H_2O$ 

3 moles of ethanol and 5 moles of dioxygen are reacted together; one of the reagents disappears completely.

- How many moles of carbon dioxide, CO<sub>2</sub>, are formed at the end of the reaction?

### Exercise 7:

We consider the combustion of acetone:  $C_3H_6O + 4O_2 \rightarrow 3CO_2 + 3H_2O$ 

We burn 2 moles of acetone in 4 moles of oxygen. One of the reagents disappears completely.

- Give the composition in moles of the reaction medium at the end of the reaction.

### Exercise 8:

We consider the reaction equation for the preparation of chlorine from manganese dioxide and hydrogen chloride:

 $MnO_2 + 4HCl \rightarrow MnCl_2 + Cl_2 + 2H_2O.$ 

3 moles of manganese dioxide are reacted with 5 moles of hydrogen chloride. One of the reagents disappears.

- Give the composition in moles of the reaction medium at the end of the reaction.

#### Exercise 9:

The ammonia synthesis reaction equation being: N\_2 + 3H\_2  $\rightarrow$  2NH\_3

- Give the stoichiometric notation of this reaction.

- What is the number of moles of ammonia obtained and hydrogen disappeared when 0.127 moles of dinitrogen reacted with the strictly necessary quantity of dihydrogen?

- Calculate the chemical progress of the reaction in relation to the three constituents. Conclude.